

MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

#### **NOTICE OF ACCEPTANCE (NOA)**

QuikServ Corp. 11441 Brittmoore Park Drive Houston, TX 77240

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone. -

DESCRIPTION: Series "BP-7241E-IP & BP-7236E-IP Commercial" Aluminum Pass-Through Window - L.M.I.

**APPROVAL DOCUMENT:** Drawing No. **21-023** (former **17-079**), titled "Aluminum Commercial Pass—Thru Windows—Large Missile Impact Resistant", sheets 1 thru 8, 8A, 9 thru 15 of 15, dated 01/21/2021, prepared by Tilteco, Inc., signed and sealed by Walter A. Tillit, Jr., P.E., bearing the Miami–Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami–Dade County Product Control Section.

#### MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 18-0814.01 and consists of this page 1 and evidence pages E-1, E-2, E-3 and E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by Ishaq I. Chanda, P.E.

(MIAMI-DADE COUNTY)
APPROVED

NOA No. 21-0205.08 Expiration Date: November 28, 2023 Approval Date: May 06, 2021

Page 1

#### NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

#### A. DRAWINGS

- 1. Manufacturer's die drawings and sections. (Submitted under NOA No. 13-0822.06)
- 2. Drawing No. 17-079, titled "Aluminum Commercial Pass-Thru Windows Large Missile Impact Resistant", sheets 1 thru 8, 8A and 9 thru 15 of 15, dated 07/17/17, with revision No. 2 dated 11/02/17, prepared by Tilteco, Inc., signed and sealed by Walter A. Tillit, Jr., P.E.

#### B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked-up drawings and installation diagram of series **BP-7241E-IP** and **BP-7236E-IP** aluminum commercial pass-thru windows, prepared by Architectural Testing, Inc., Test Report No. **ATI-C5136.01-801-18**, dated 07/26/13, signed and sealed by Vinu J. Abraham, P.E.

(Submitted under NOA No. 13-0822.06)

#### C. CALCULATIONS

- 1. Anchor verification calculations and structural analysis, complying with FBC 5<sup>th</sup> Edition (2014), dated 03/11/15, prepared by Tilteco, Inc., signed and sealed by Walter A. Tillit, P.E.
- 2. Glazing complies with ASTM E1300-04/09

#### D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

#### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 14-0916.10 issued to Kuraray America, Inc. for their "Butacite® PVB Glass Interlayer" dated 04/25/15, expiring on 12/11/16.
- 2. Material Safety Data Sheet of MSDS-17 High Density Polyethylene, dated 09/11/08 and issued by Quadrant Engineering Plastic Products USA, Inc., the latest revision dated 09/01/10 by M. Lykins.

Ishaq I. Chanda, P.E.

Product Control Unit Supervisor

NOA No. 21-0205.08

Expiration Date: November 28, 2023 Approval Date: May 06, 2021

#### NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### F. STATEMENTS

- 1. Statement letter of conformance, complying with FBC 5<sup>th</sup> Edition (2014) and FBC 6<sup>th</sup> Edition (2017), dated July 17, 2017, issued by Tilteco, Inc., signed and sealed by Walter A. Tillit, Jr., P.E.
  - (Submitted under NOA No. 17-0731.02)
- 2. Department of State Certification of QuikServ Corporation as a foreign profit corporation, active and organized under the laws of the State of Florida, dated 01/13/15 and e-filed by the Secretary of State.

  (Submitted under NOA No. 15-0316.02)
- 3. Department of State Certification of QuikServ Corp. as a For-Profit Corporation, active and organized under the laws of the State of Texas, dated 01/07/14 and e-filed by the Secretary of State.
  - (Submitted under NOA No. 15-0316.02)
- 4. Statement letter of no financial interest, dated 08/05/13, signed and sealed by Walter A. Tillit, P.E.
  - (Submitted under NOA No. 13-0822.06)
- 5. Department of State Certification of QuikServ Corp. as a For-Profit Corporation, active and organized under the laws of the State of Texas, dated 07/15/08, filed and signed by Phil Wilson, Secretary of State.

  (Submitted under NOA No. 13-0822.06)
- 6. Laboratory addendum letter for Test Report No. ATI-C5136.01-801-18, issued by Architectural Testing, Inc., dated 10/02/13, signed and sealed by Vinu J. Abraham,
  - (Submitted under NOA No. 13-0822.06)
- 7. Laboratory compliance letter for Test Report No. **ATI-C5136.01-801-18**, issued by Architectural Testing, Inc., dated 07/26/13, signed and sealed by Vinu J. Abraham, P.E.
  - (Submitted under NOA No. 13-0822.06)
- 8. Proposal No. 13-0080R, issued by the Product Control Section, dated 02/27/13, revised on 06/17/13, signed by Manuel Perez, P.E. (Submitted under NOA No. 13-0822.06)

#### G. OTHERS

P.E.

1. Notice of Acceptance No. **15-0316.02**, issued to QuikServ Corp. for their Series "BP-7241E-IP & BP-7236E-IP Commercial Aluminum Pass-Through Window – L.M.I.", approved on 04/09/15 and expiring on 11/28/18.

Ishaq I. Chanda, P.E.

Ishaq I. Chanda, P.E. Product Control Unit Supervisor NOA No. 21-0205.08

Expiration Date: November 28, 2023 Approval Date: May 06, 2021

#### QuikServ Corp.

#### NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 2. EVIDENCE SUBMITTED under previous submittal
- A. DRAWINGS
  - 1. None.
- B. TESTS
  - 1. None
- C. CALCULATIONS
  - 1. None
- D. QUALITY ASSURANCE
  - 1. Miami-Dade Department of Regulatory and Economic Resources (RER)
- E. MAMATERIAL CERTIFICATIONS
  - 1. Notice of Acceptance No. 16-1117.01 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 01/19/17, expiring on 07/08/19.
- F. STATEMENTS
  - 1. Statement letter of conformance, complying with FBC 5<sup>th</sup> Edition (2014) and FBC 6<sup>th</sup> Edition (2017), dated July 17, 2017, issued by Tilteco, Inc., signed and sealed by Walter A. Tillit, Jr., P.E.
- G. OTHERS
  - 1. Notice of Acceptance No. 17-0731.02, issued to QuikServ Corp. for their Series "BP-7241E-IP & BP-7236E-IP Commercial Aluminum Pass-Through Window L.M.I.", approved on 09/07/17 and expiring on 11/28/18.

Ishaq I. Chanda, P.E.

Product Control Unit Supervisor

NOA No. 21-0205.08 Expiration Date: November 28, 2023

Approval Date: May 06, 2021

#### QuikServ Corp.

#### NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 3. NEW EVIDENCE SUBMITTED

- A. DRAWINGS
  - 1. Drawing No. 21-023 (former 17-079), titled "Aluminum Commercial Pass–Thru Windows– Large Missile Impact Resistant", sheets 1 thru 8, 8A, 9 thru 15 of 15, dated 01/21/2021, prepared by Tilteco, Inc., signed and sealed by Walter A. Tillit, Jr., P.E.
- B. TESTS
  - 1. None
- C. CALCULATIONS
  - 1. None
- D. **QUALITY ASSURANCE** 
  - 1. Miami-Dade Department of Regulatory and Economic Resources (RER)
- E. MATERIAL CERTIFICATIONS
  - 1. Notice of Acceptance No. **20-0915.28** issued to Kuraray America, Inc. (former E.I. DuPont DE Nemours & Co., Inc.) for "**Trosifol**: Ultra clear, clear & color PVB glass interlayer" (former "Kuraray **Butacite** PVB Interlayer)", expiring on 07/08/24.
- F. STATEMENTS
  - 1. Statement letter of conformance, complying with FBC 2020 (7<sup>th</sup> Edition), dated January 11, 2021, issued by Tilteco, Inc., signed and sealed by Walter A. Tillit, Jr., P.E.
- G. OTHERS
  - 1. This NOA revises NOA No. 18-0814.01, expiring 11/28/23.

Ishaq I. Chanda, P.E.

Product Control Unit Supervisor

NOA No. 21-0205.08

Expiration Date: November 28, 2023 Approval Date: May 06, 2021

#### **GENERAL NOTES:**

VELOCITY HURRICANE ZONES.

1.COMMERCIAL PASS-THRU WINDOWS, LARGE MISSILE IMPACT RESISTANT, SHOWN ON THIS PRODUCT APPROVAL DOCUMENT (P.A.D.) HAVE BEEN VERIFIED FOR COMPLIANCE IN ACCORDANCE WITH THE 2020 (7th EDITION) OF THE FLORIDA BUILDING CODE. COMMERCIAL PASS-THRU WINDOWS, LARGE MISSILE IMPACT RESISTANT, MAY BE INSTALLED AT HIGH

DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1620 OF THE ABOVE MENTIONED CODE, USING ASCE 7-16 AND SHALL NOT EXCEED THE MAXIMUM (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON

IN ORDER TO VERIFY THE ABOVE CONDITION. ULTIMATE DESIGN WIND LOADS DETERMINED PER ASCE 7-16 SHALL BE FIRST REDUCED TO A.S.D. DESIGN WIND LOADS BY MULTIPLYING THEM BY 0.6 IN ORDER TO COMPARE THESE W/ MAX. (A.S.D) DESIGN PRESSURE RATINGS INDICATED ON NOTE 2.

IN ORDER TO VERIFY THAT ANCHORS ON THIS P.A.D., AS TESTED, WERE NOT OVERSTRESSED, A 33% INCREASE IN ALLOWABLE STRESS FOR WIND LOADS WAS NOT USED IN THEIR ANALYSIS. FASTENERS SPACING TO WOOD HAS BEEN DETERMINED IN ACCORDANCE WITH N.D.S. 2018. THESE COMMERCIAL PASS-THRU WINDOWS' ADEQUACY FOR IMPACT AND FATIGUE RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION1626 OF THE ABOVE MENTIONED CODE AS PER PROTOCOLS TAS-201, TAS-202, TAS-203 PROTOCOLS, PER A.T.I. LAB REPORT # C5136.01-801-18 AND AS PER SUBMITTED STRUCTURAL CALCULATIONS, PERFORMED AS PER SECTION 1616 OF THE FLORIDA BUILDING CODE.

- 2. MAX. A.S.D. DESIGN PRESSURE RATING FOR THESE COMMERCIAL PASS-THRU WINDOWS IS: + 70, - 80 P.S.F.
- 3. THESE COMMERCIAL PASS-THRU WINDOWS WILL NOT REQUIRE A HURRICANE PROTECTION DEVICE ON INSTALLATIONS UP TO 30 FEET ABOVE GRADE.
- 4. THESE COMMERCIAL PASS-THRU WINDOWS ARE APPROVED FOR AIR AND WATER INFILTRATION.
- 5. ALL COMPONENTS SHALL BE AS INDICATED ON BILL OF MATERIALS ON SHEET 14 AND COMPONENTS DESCRIPTION ON SHEETS 11, 12 & 13.
- 6. WOOD BUCKS BY OTHERS. MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE BUILDING STRUCTURE. WOOD BUCKS MUST BE SOUTHERN PINE, G = 0.55.
- 7. ALL ALUMINUM IN CONTACT WITH DISSIMILAR MATERIALS SHALL COMPLY WITH SECTION III-6 OF THE 2015 ALUMINUM DESIGN MANUAL.
- 8. ANCHOR NOTES: EMBEDMENT AND EDGE DISTANCE ARE BEYOND ANY FINISH.
- (A) TO EXISTING POURED CONCRETE: (MIN. f'c = 3000 PSI), MIN. EDGE DISTANCE (E.D.) = 3". - 1/4"ø TAPCON ANCHORS W/ 1" MIN. EMBEDMENT, AS MANUFACTURED BY ITW/BUILDEX, INC., THRU 1" P.T. WOOD BUCK (IF APPLICABLE).
- (B) TO EXISTING A.S.T.M. C-90 CONCRETE BLOCK WALL. MIN. EDGE DISTANCE (E.D.) = 2". - 1/4" TAPCON ANCHORS W/ 1" MIN. EMBEDMENT, AS MANUFACTURED BY ITW/BUILDEX, INC., THRU 1" P.T. WOOD BUCK (IF APPLICABLE).
- (C) TO EXISTING DOUBLE 2x P.T. WOOD BUCK. MIN. EDGE DISTANCE (E.D.) = 1". - 1/4"ø WOOD SCREWS W/ 3" MIN. THREADED PENETRATION, TO COMPLY W/ NDS 2015.
- (D) TO EXISTING MIN. 1/8" THICK ALUMINUM TUBE (6063-T5 ALLOY) MIN. EDGE DISTANCE (E.D.) = 1/2". € - 1/4" TEK SCREWS, AS MANUFACTURED BY ITW/BUILDEX, INC.
- (E) TO EXISTING MIN. 18 GAGE STEEL MEMBER (ASTM A-500, A-653 OR A-36) MIN. EDGE DISTANCE (E.D.) = 1/2".
- 1/4"ø TEK SCREWS, AS MANUFACTURED BY ITW/BUILDEX, INC.
- 9. PROVIDE 1/4" MAX. LOAD BEARING SHIM, WHEN ALLOWED BY THIS DRAWING.

- 10. PRODUCT MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION AT PRODUCT IN ACCORDANCE WITH SECTION 1709.5 OF THE FLORIDA BUILDING CODE. ONE LABEL SHALL BE PLACED FOR EVERY OPENING.
- 11. (a) THIS P.A.D. PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR À SITE SPECIFIC PROJECT: i.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.A.D.
  - (b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION INCLUDING LIFE SAFETY OF THIS PRODUCT, BASED ON THIS P.A.D., PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT SITE IS THE CONTRACTOR'S RESPONSIBILITY.
  - (c) THIS P.A.D. WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
  - (d) SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.A.D. ENGINEER OF RECORD, ACTING AS DELEGATED ENGINEER TO THE P.A.D. ENGINEER, SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
  - (e) ORIGINAL P.A.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

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4	BP-7241E-IP WINDOW TYPE 1 (0XXO)			
5	BP-7236E-IP WINDOW TYPE 2 (OXXO)			
6	BP-7236E-IP WINDOW TYPE 2 (OXXO)			
7	GLAZING DETAILS			
8	DOOR - HEADER & SILL CONNECTIONS			
8A	DOOR - HEADER CONNECTION (CONTINUED)			
9	ANCHOR INSTALLATION / LAYOUT			
10	ANCHOR SCHEDULE			
11	STEEL ASSEMBLY COMPONENTS			
12	STEEL ASSEMBLY COMPONENTS (CONTINUED)			
13	ALUMINUM EXTRUSIONS COMPONENTS			
14	BILL OF MATERIALS			
15	SASH INSTALLATION DETAILS			

THIS DRAWING SHALL ONLY BE USED TO OBTAIN PERMITS IN THE STATE OF FLORIDA

PRODUCT REVIEW as complying with the Florid building Code Acceptance No 21-02050 Espiration Bate Nov 28.2 MIAMI DADE COUNTY

FLORIDA BUILDING CODE (HIGH VELOCITY HURRICANE ZONE

© 2021 TILTECO INC. ILIECO INC. TILLIT TESTING & ENGINEERING COMPANY 355 N.W. 36th. St., Ste. 305, VIRGINIA GARDENS, Fl. 3316 Phone : (305)871-1530 . Fax : (305)871-1531

PHONE: (713) 937-3437 FAX: (713) 937-9765

QUIKSERV CORP. 11441 BRITTMORE PARK DRIVE, HOUSTON, TEXAS 77041

ALUMINUM COMMERCIAL PASS-THRU WINDOWS

LARGE MISSILE IMPACT RESISTANT

01/19/2021 DATE 21-023

DRAWN BY

DRAWING No

DATE REV. No 01/19/21 3

REV. No DESCRIPTION 1 OLD 17-079 SHEET 1 OF 15

e-mail: tilteco@aol.com CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167

P.E. SEAL/SIGNATURE/DATE

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RA. TILLIA

No. 44167

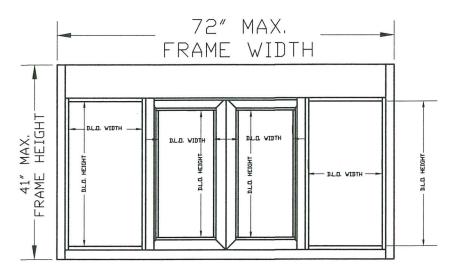
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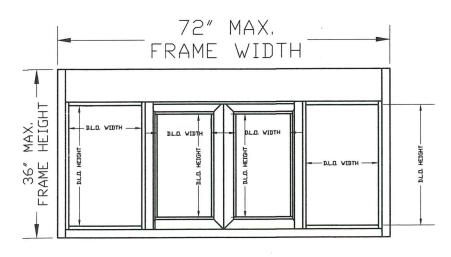
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# **QUIKSERV**

# COMMERCIAL PASS-THRU WINDOWS LARGE MISSILE IMPACT RESISTANT EXTERIOR ELEVATIONS



BP-7241E-IP
WINDOW TYPE 1 (OXXO)
N.T.S.



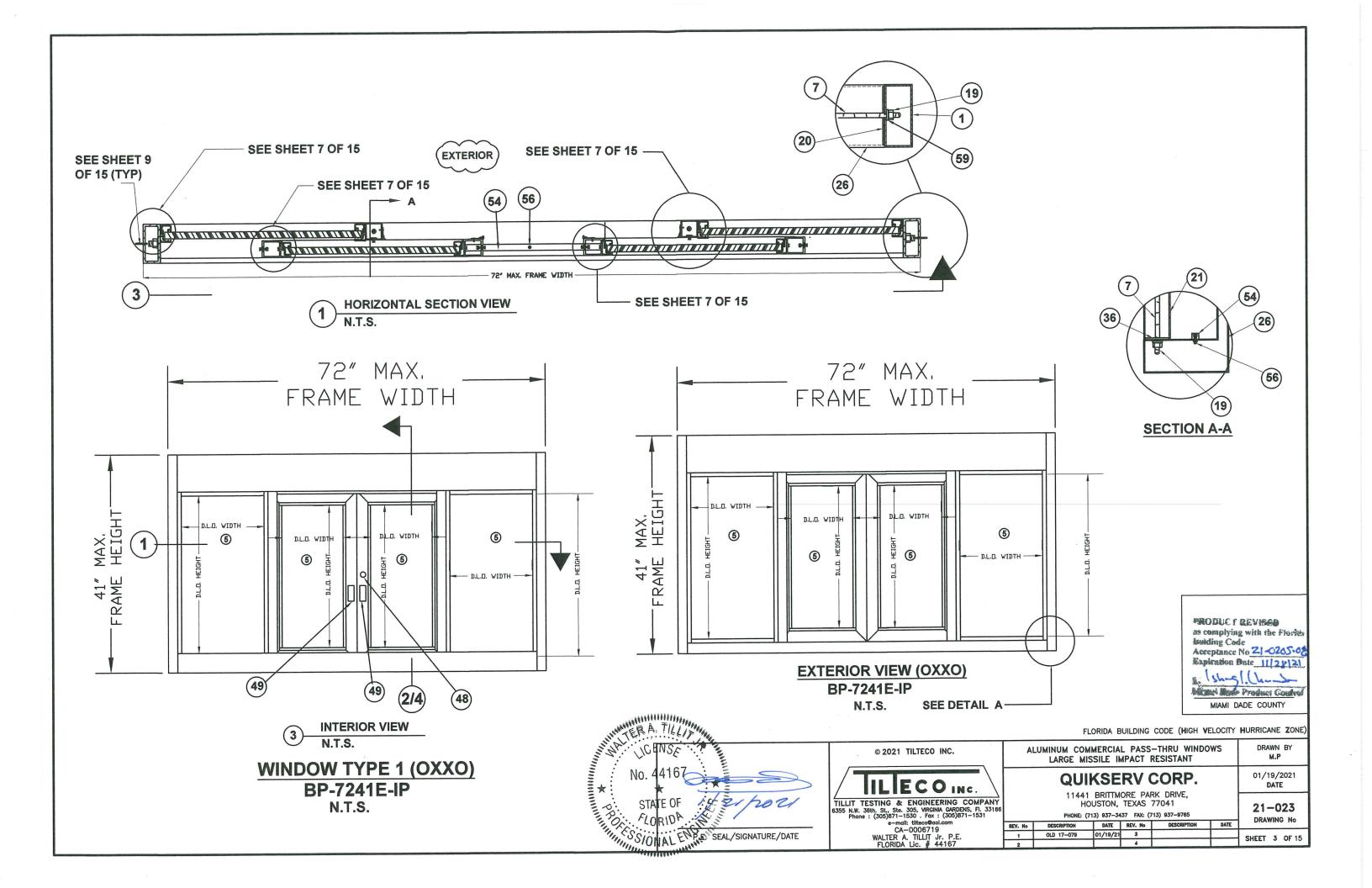
BP-7236E-IP
WINDOW TYPE 2 (OXXO)
N.T.S.

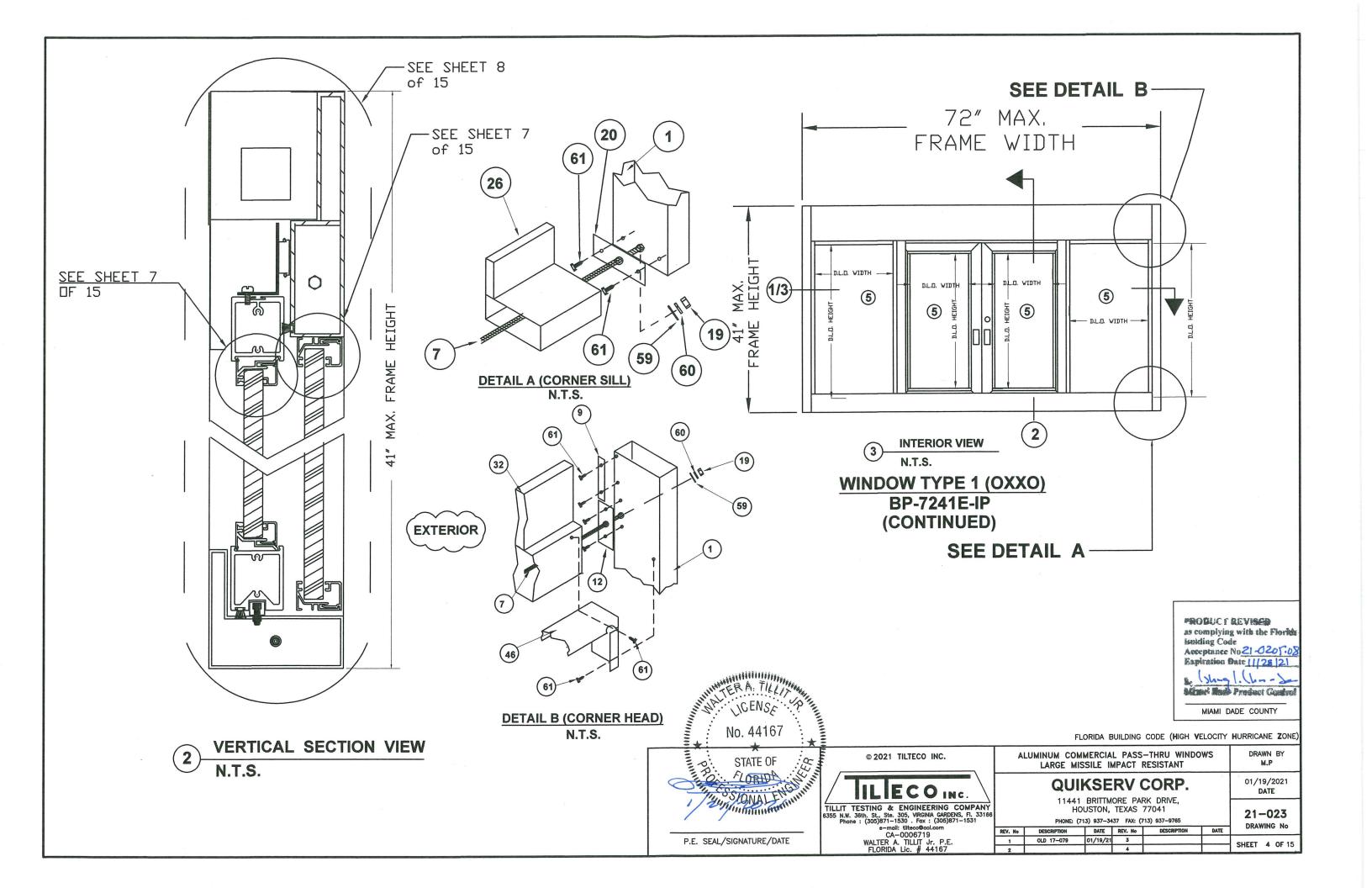
MODEL	WINDOW TYPE	ACTUAL FRAME MAX. DIMENSION	MAX. D.L.O. DIMENSIONS	GLAZING TYPE	
BP-7241E-IP	1	72"(W) X 41"(H)	(O) 15-1/4"(W) X 30-1/4"(H) (X) 10-5/8"(W) X 25-3/4"(H) (X) 10-5/8"(W) X 25-3/4"(H) (O) 15-1/4"(W) X 30-1/4"(H)	SEE PAGE	
BP-7236E-IP	2	72"(W) X 36"(H)	(O) 15-1/4"(W) X 25-1/4"(H) (X) 10-5/8"(W) X 20-3/4"(H) (X) 10-5/8"(W) X 20-3/4"(H) (O) 15-1/4"(W) X 25-1/4"(H)	7 of 15	

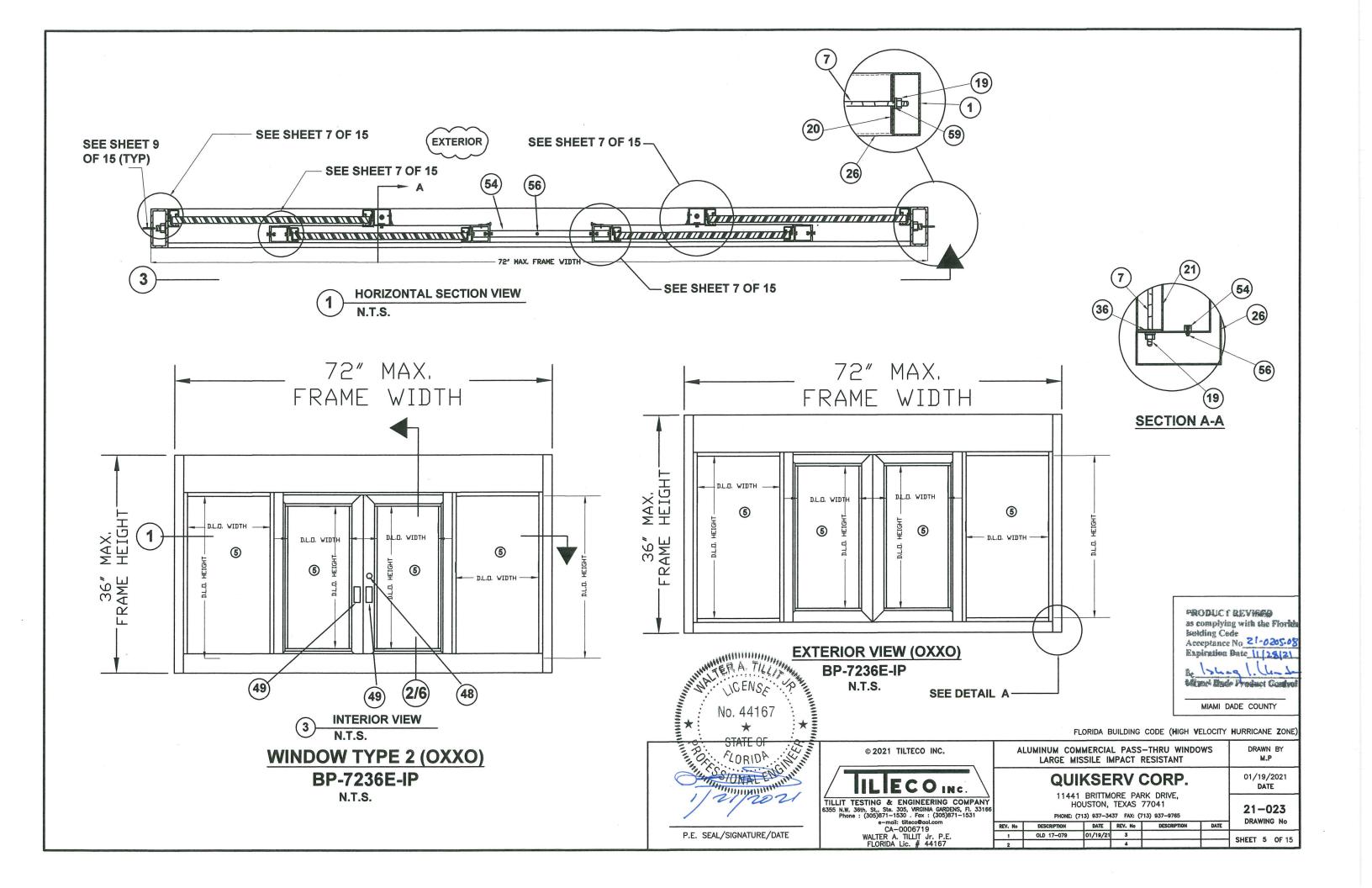
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Acceptance No.2/-0.205.08
Expiration thate 11[2x/2]

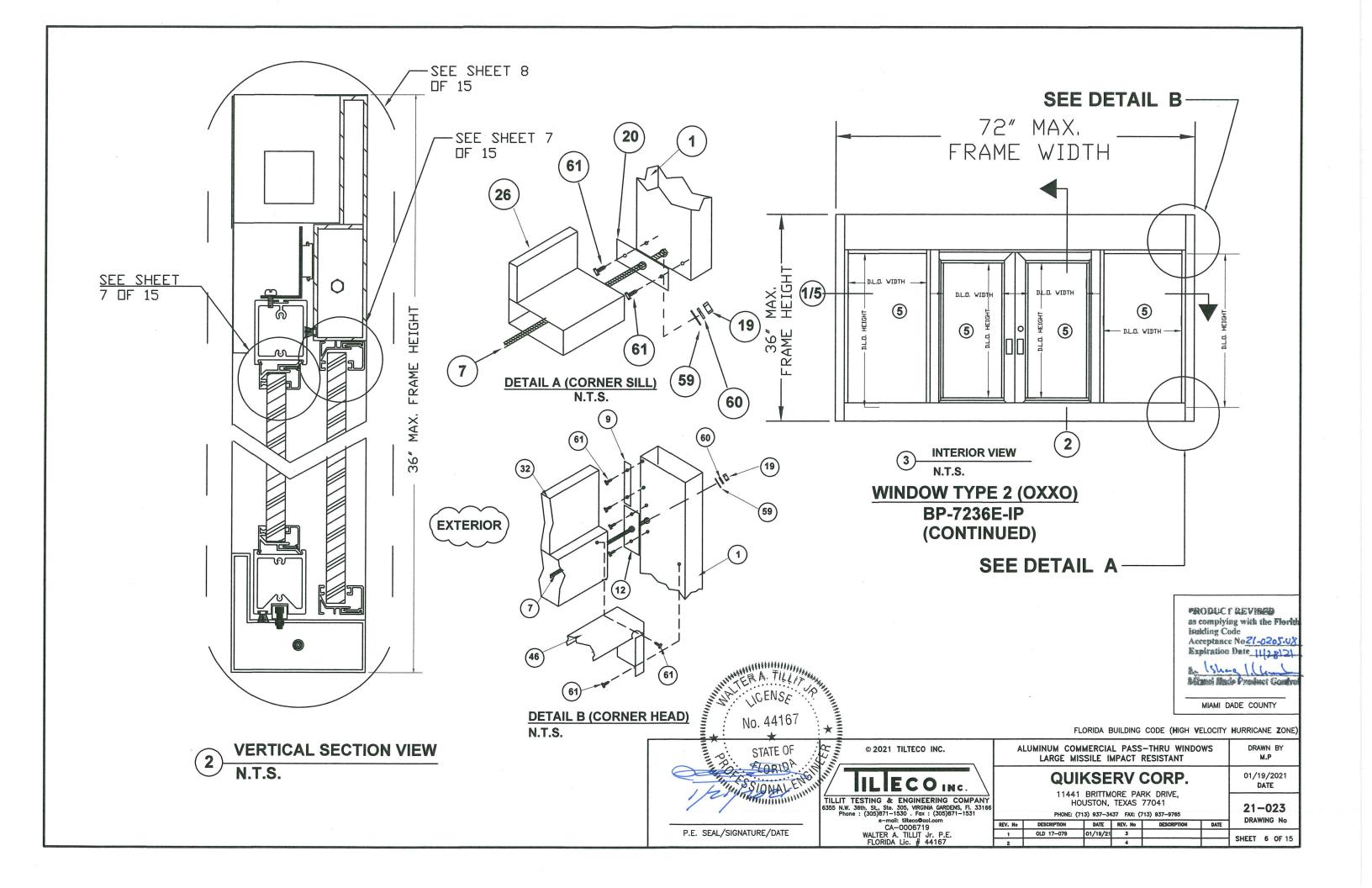
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MIAMI DADE COUNTY

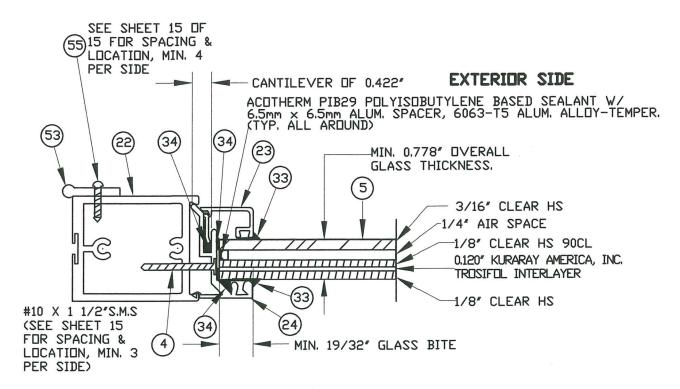
FLORIDA BUILDING CODE (HIGH VELOCITY HURRICANE ZONE ALUMINUM COMMERCIAL PASS-THRU WINDOWS DRAWN BY © 2021 TILTECO INC. LARGE MISSILE IMPACT RESISTANT 01/19/2021 QUIKSERV CORP. IL ECO INC. DATE 11441 BRITTMORE PARK DRIVE, TILLIT TESTING & ENGINEERING COMPANY
8355 N.W. 36th. St., Ste. 305, VIRGINIA CARDENS, Fl. 33166
Phone: (305)871-1530 . Fax: (305)871-1531 HOUSTON, TEXAS 77041 21-023 PHONE: (713) 937-3437 FAX: (713) 937-9765 DRAWING No e-mail: tilteco@aol.com CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167 DESCRIPTION DATE REV. No 01/19/21 3 SHEET 2 OF 15



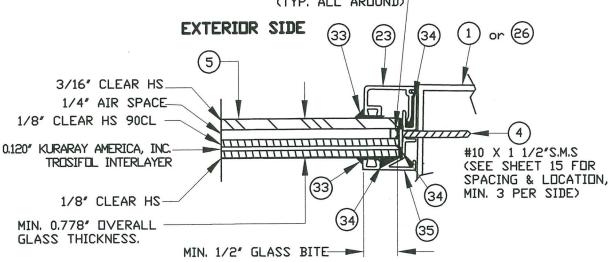






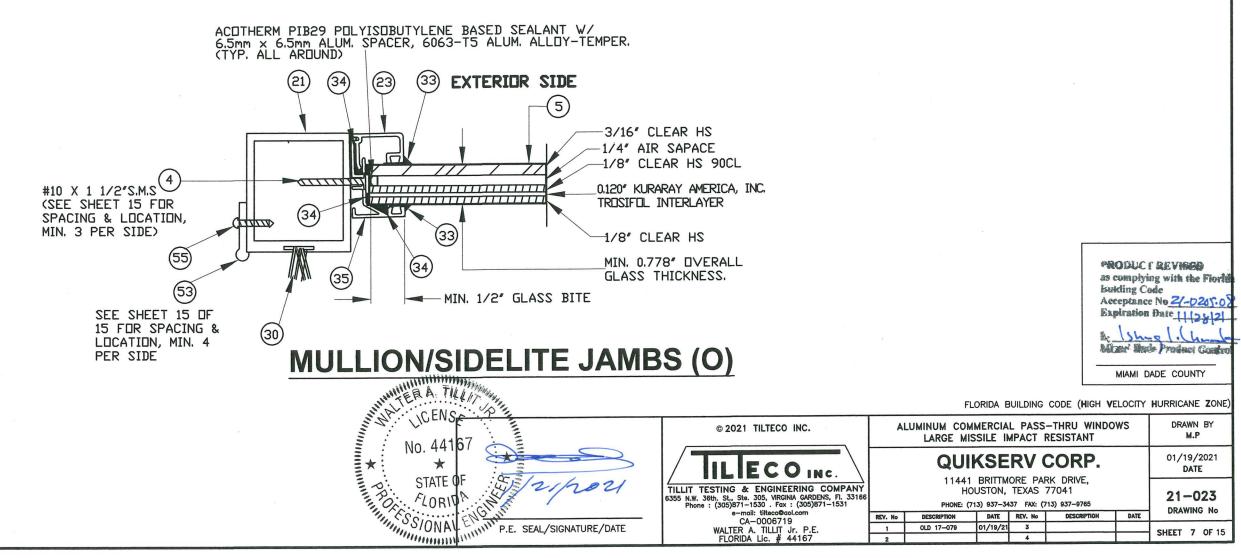


ACOTHERM PIB29 POLYISOBUTYLENE BASED SEALANT W/ 6.5mm  $\times$  6.5mm ALUM. SPACER, 6063-T5 ALUM. ALLOY-TEMPER. (TYP. ALL AROUND)/

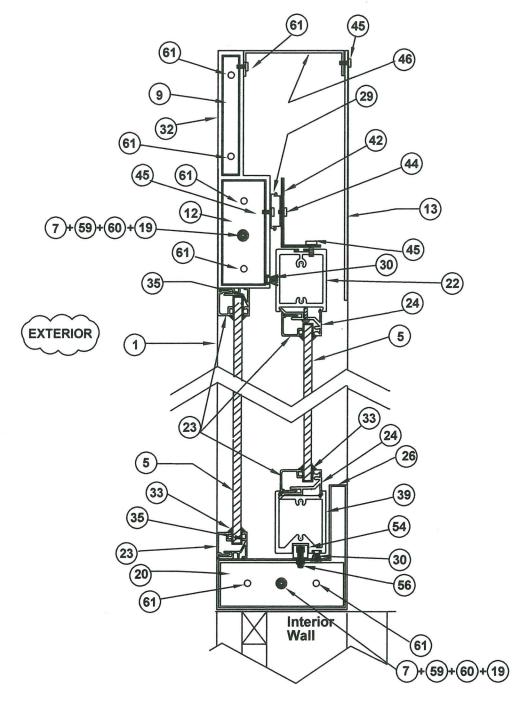


# **DOOR DETAIL (x)**

## SIDELITE JAMB DETAIL (0)



**MODEL BP-7241E-IP WINDOW TYPE 1, HEADER. MODEL BP-7236E-IP WINDOW TYPE 2, HEADER.** 



**DOOR - HEADER CONNECTIONS** N.T.S.

STATE OF STONAL ENGINEER P.E. SEAL/SIGNATURE/DATE

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# IL ECO INC.

TILLIT TESTING & ENGINEERING COMPANY
8355 N.W. 36th. St., Sts. 305, VIRGINIA GARDENS, FI. 33166
Phone: (305)871-1530. Fax: (305)871-1531
e-mail: tilteco@col.com
CA-0006719
WALTER A. TILLIT Jr. P.E.
FLORIDA Lic. # 44167

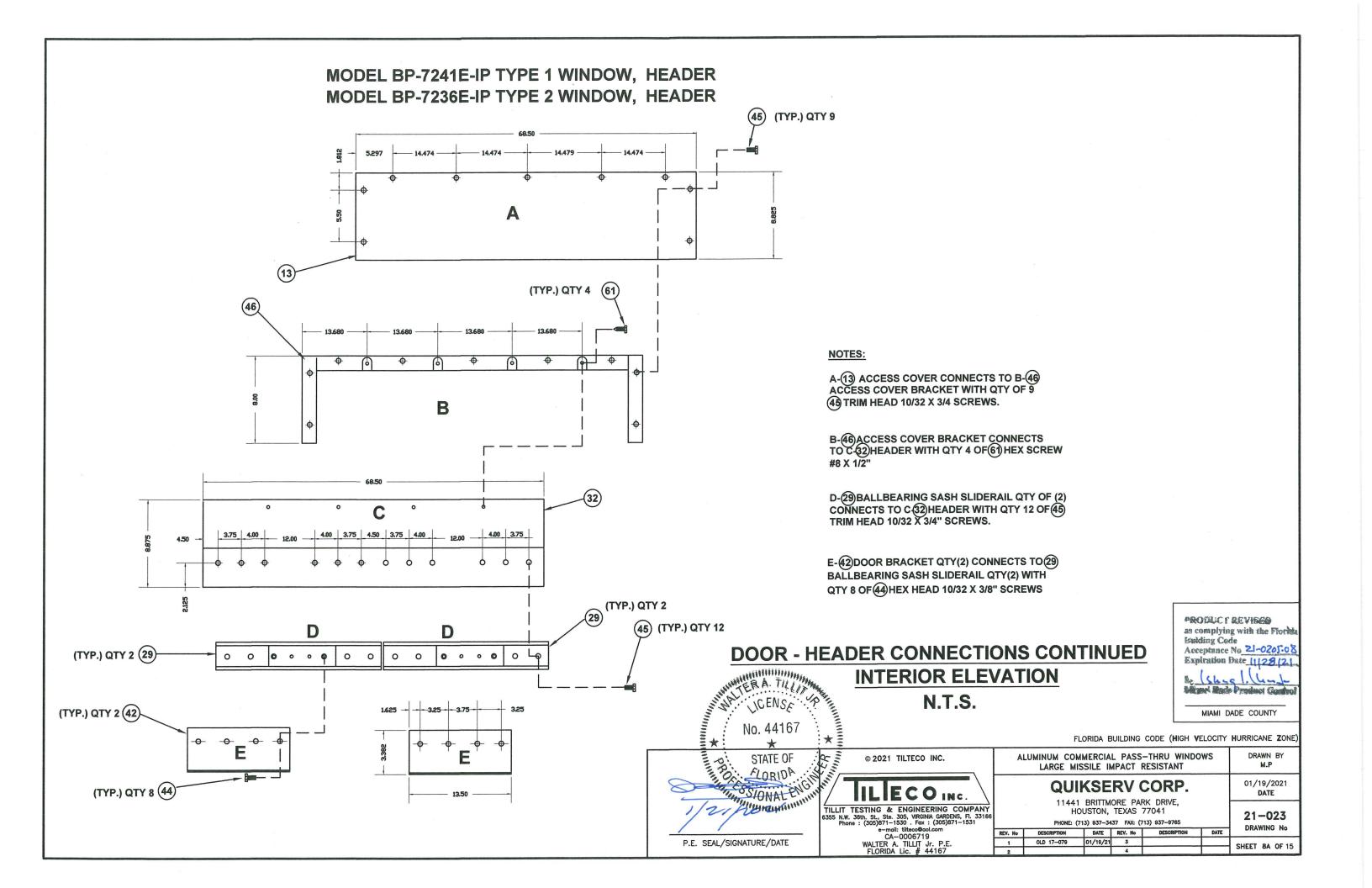
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	QUI	KSE	RV C	CORP.		01/19 DA	
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/. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	DRAWII	NG NO
1	OLD 17-079	01/19/21	3			SHEET 8	OF 15
. 1			4			SHEET 8	OF 15

FLORIDA BUILDING CODE (HIGH VELOCITY HURRICANE ZONE)

PRODUCT REVISED as complying with the Florid building Code Acceptance No 21-0205-03 Expiration Date 11(2x121

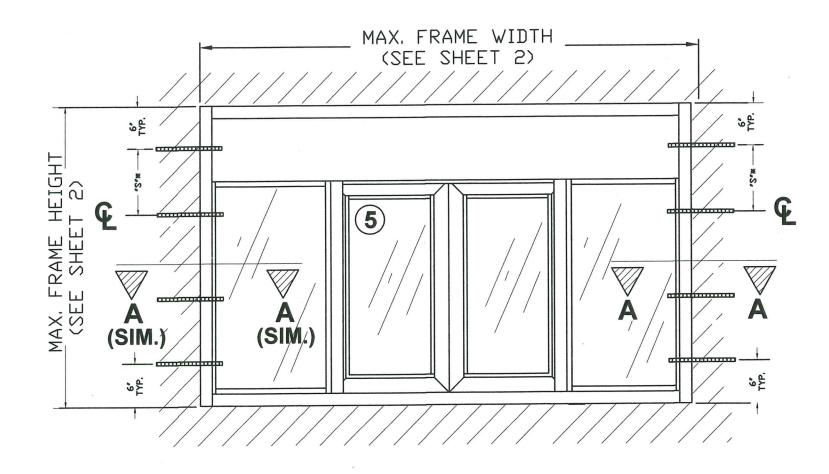
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MIAMI DADE COUNTY

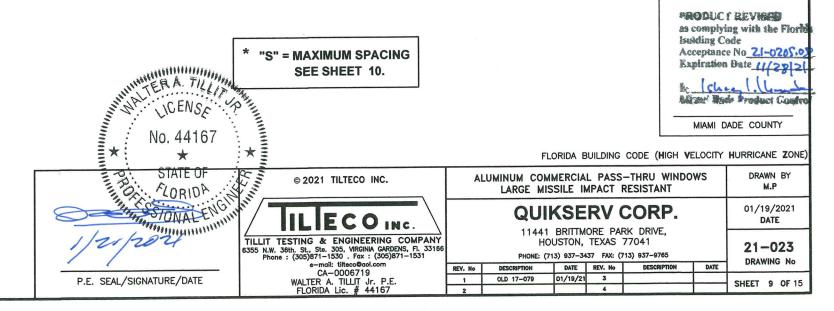


### POURED CONCRETE OR **CONCRETE BLOCK WALL** MIN. 1/4" MAX. SHIM SPACE\_ **EMBEDMENT** SEE NOTE 8/1 **SEE ANCHOR SCHEDULE ON** SHEET 10 MIN. E.D. SEE NOTE 8/1 **(5)** 1/8" 6063-T5 ALUM. **ALLOY OR 18 GAGE** MIN. WALL THICKNESS, STEEL (ASTM A-500, A-653 OR A-36) 1/4" MAX. SHIM SPACE\_ MIN. **EMBEDMENT** SEE NOTE 8/1 **SEE ANCHOR SCHEDULE ON** SHEET 10 MIN. E.D. SEE NOTE 8/1 **(5)** (2) 2"x6" MIN. P.T. WOOD BUCKS REQ'D. 1/4" MAX. SHIM SPACE\_ MIN. EMBEDMENT MIN. E.D. SEE NOTE 8/1 **SEE ANCHOR SCHEDULE ON** SHEET 10 **SECTION A-A**

# AND LAYOUT

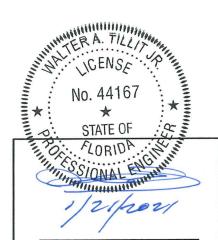


# TYPICAL FRAME ELEVATION N.T.S.



## **ANCHOR SCHEDULE**

MAXIMUM ANCHOR SPACING "S" SCHEDULE AT JAMB					
MAX A.S.D. DESIGN LOAD (PSF) NEGATIVE LOAD	SUBSTRATE ANCHOR TYPE		MAX SPACING		
	POURED CONCRETE (SEE NOTE 8A/1	1/4"ø ITW BUILDEX TAPCON ANCHORS	10"		
	CONCRETE BLOCK 1/4"ø ITW BUILDEX (SEE NOTE 8B/1) TAPCON ANCHORS		10"		
50 OR LESS	ALUMINUM MEMBER (SEE NOTE 8D/1)	1/4"ø ITW BUILDEX TEK SCREWS	10"		
	STEEL MEMBER (SEE NOTE 8E/1)	1/4"ø ITW BUILDEX TEK SCREWS	10"		
	WOOD (SEE NOTE 8C/1)	1/4"ø WOOD SCREWS (NDS)	10"		
	POURED CONCRETE (SEE NOTE 8A/1	1/4"ø ITW BUILDEX TAPCON ANCHORS	7 1/2"		
	CONCRETE BLOCK (SEE NOTE 8B/1)	1/4"ø ITW BUILDEX TAPCON ANCHORS	7 1/2"		
> 50 TO 70	ALUMINUM MEMBER (SEE NOTE 8D/1)	1/4"ø ITW BUILDEX TEK SCREWS	10"		
	STEEL MEMBER (SEE NOTE 8E/1)	1/4"ø ITW BUILDEX TEK SCREWS	10"		
	WOOD (SEE NOTE 8C/1)	1/4"ø WOOD SCREWS (NDS)	9"		
	POURED CONCRETE (SEE NOTE 8A/1	1/4"ø ITW BUILDEX TAPCON ANCHORS	6 1/2"		
	CONCRETE BLOCK (SEE NOTE 8B/1)	1/4"ø ITW BUILDEX TAPCON ANCHORS	6 1/2"		
> 70 TO 80	ALUMINUM MEMBER (SEE NOTE 8D/1)	1/4"ø ITW BUILDEX TEK SCREWS	9 1/2"		
	STEEL MEMBER 1/4"ø ITW BUILDEX TE (SEE NOTE 8E/1) SCREWS		9 1/2"		
	WOOD (SEE NOTE 8C/1)	1/4"ø WOOD SCREWS (NDS)	7 1/2"		



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MIAMI DADE COUNTY

PRODUCT REVISED

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01/19/2021

DATE

21-023

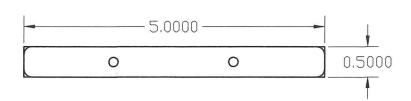
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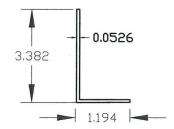
ALUMINUM COMMERCIAL PASS-THRU WINDOWS © 2021 TILTECO INC. LARGE MISSILE IMPACT RESISTANT QUIKSERV CORP. ILIECO INC. 11441 BRITTMORE PARK DRIVE, HOUSTON, TEXAS 77041

TILLIT TESTING & ENGINEERING COMPANY 8355 N.W. 36th. St., Ste. 305, VIRGINIA GARDENS, Fl. 33166 Phone: (305)871–1530 . Fax: (305)871–1531 PHONE: (713) 937-3437 FAX: (713) 937-9765 e-mail: tilteco@col.com CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167

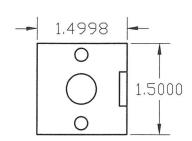
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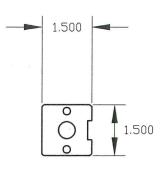
9 FRAMING PLATE 14 ga. ASTM A-653, CQ-GRADE 40 **G-90 GALVANIZED STEEL** QUIKSERV RM# 3981



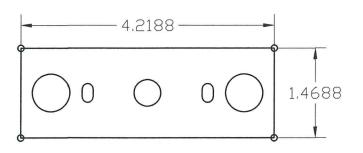
DOOR BRACKET 12 ga. ASTM A-653, CQ-GRADE 40 G-90 GALVANIZED STEEL SIZE VARIES



12)\_FRAMING PLATE 14 ga. ASTM A-653, CQ-GRADE 40 G-90 GALVANIZED STEEL QUIKSERV RM# 3668



36\_FRAMING PLATE 14 ga. ASTM A-653, CQ-GRADE 40 G-90 GALVANIZED STEEL QUIKSERV RM# 3668



FRAMING PLATE 14 ga. ASTM A-653, CQ-GRADE 40 **G-90 GALVANIZED STEEL QUIKSERV RM# 3757** 

STEEL ASSEMBLY COMPONENTS

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> 01/19/2021 DATE

FLORIDA BUILDING CODE (HIGH VELOCITY HURRICANE ZONE) ALUMINUM COMMERCIAL PASS-THRU WINDOWS M.P LARGE MISSILE IMPACT RESISTANT

1 OLD 17-079

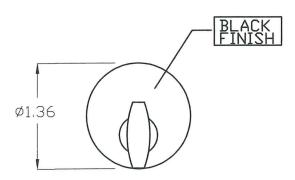
QUIKSERV CORP.

11441 BRITTMORE PARK DRIVE, HOUSTON, TEXAS 77041 PHONE: (713) 937-3437 FAX: (713) 937-9765

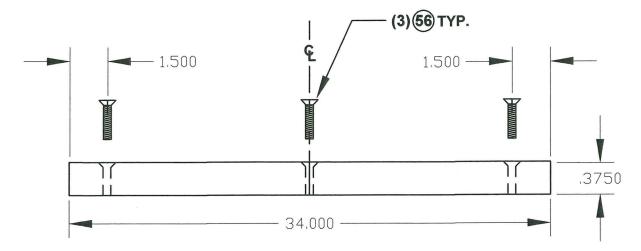
21-023 DRAWING No DESCRIPTION DATE REV. No DESCRIPTION 01/19/21 3 **SHEET 11 OF 15** 

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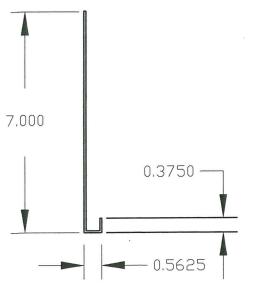


THUMB TURN HOOKLOCK **QUIKSERV PART # 2022** 

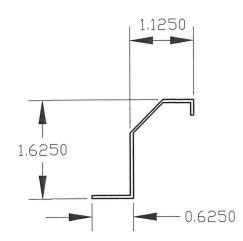


**DOOR GUIDE BLOCK** HIGH DENSITY POLYETHYLENE 34" (L) X 3/8" (H) X 1/2" (W) SPECIFIC GRAVITY=0.96-0.97 (PER SAFETY DATA SHEET) MANUFACTURED BY QUADRANT EPP-USA INC, 700 NORTH SOUTH ROAD, SCRANTON, PA 18501

STEEL ASSEMBLY COMPONENTS (CONTINUED)



**ACCESS COVER** 18 ga. 304 Stainless Steel BP-7241E-IP BP-7236-IP **QUIKSERV RM# 3986** 

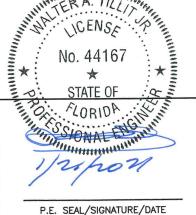


DOOR HANDLE 16 ga. 304 Stainless Steel **QUIKSERV RM# 3588** 

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MIAMI DADE COUNTY

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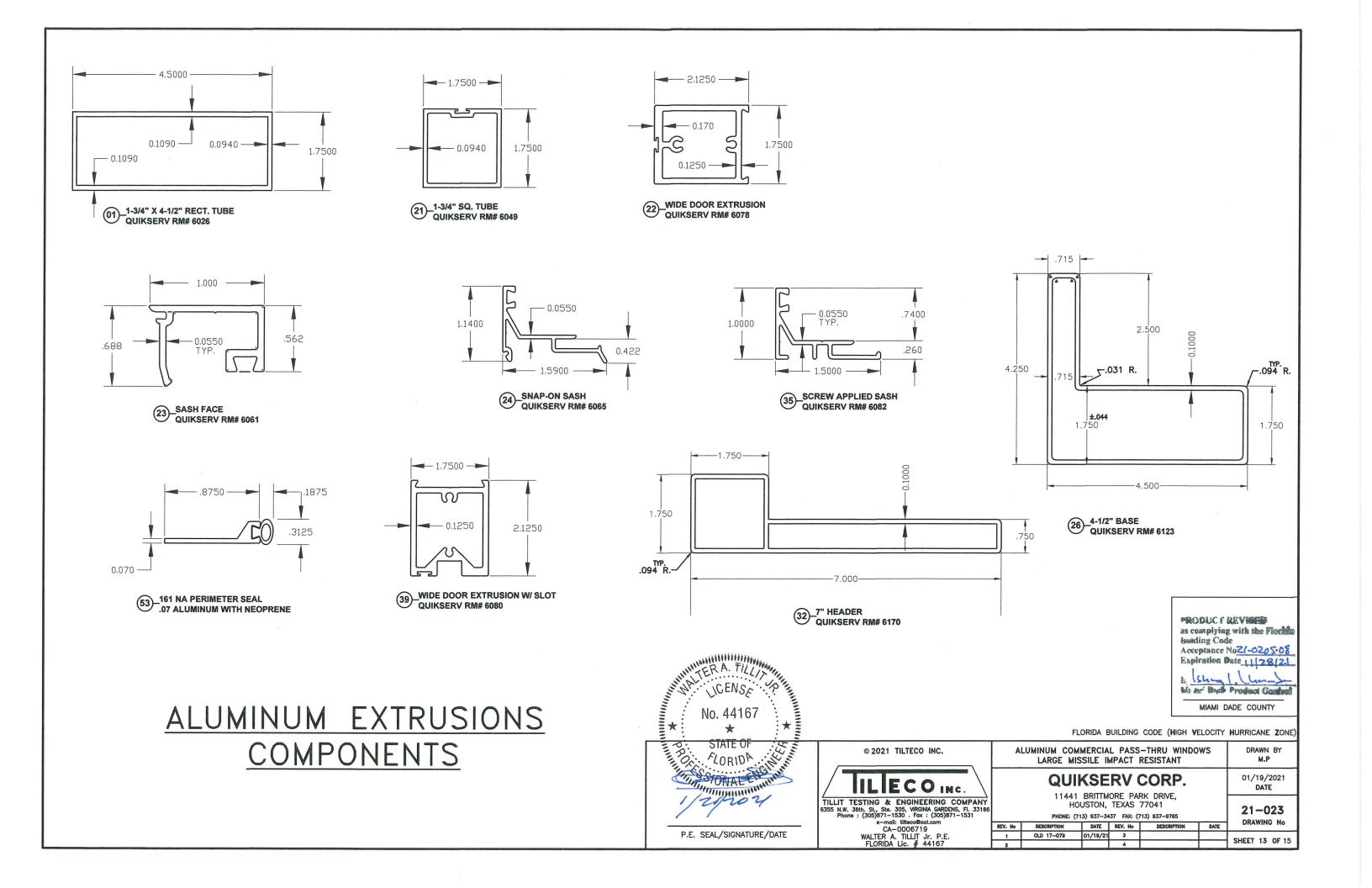
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Phone: (305)871-1530 Fax: (305)871-1531 e-mail: tilteco@aol.com CA-0006719 WALTER A. TILLIT Jr. P.E. FLORIDA Lic. # 44167

QUIKSERV CORP. 11441 BRITTMORE PARK DRIVE, HOUSTON, TEXAS 77041 PHONE: (713) 937-3437 FAX: (713) 937-9765 DATE REV. No DESCRIPTION

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01/19/21 3 SHEET 12 OF 15



### **BILL OF MATERIALS**

COMPONENT #	Description	Quikserv #	<u>Material</u>	Specs
1	1 3/4" x 4 1/2" Rect. Tube	6026	6063-T5 Aluminum	See drawing pg. 13 - length varies
4	Sheet Metal Screw	5055	304 Stainless Steel	See dwg pg. 15 - 10/32 x 1 1/2". For spacing information see sheet 8A of 15
5	Insulated Laminated Glass	n/a	0.120" Interlayer	See drawing pg. 7 - size varies
7	All Thread Rod	n/a	Grade 2 Carbon Steel, Zinc Plated	5/16" Diameter x Length varies
9	Framing Plate	3981	14 ga. ASTM A-653, CQ Grade 40 G-90 Galvanized Steel	See drawing pg. 11
12	Framing Plate	3668	14 ga. ASTM A-653, CQ Grade 40 G-90 Galvanized Steel	See drawing pg. 11
13	Access Cover for BP-7241E-IP & BP-7236E-IP	3986	18 ga 304 Series Stainless Steel	See drawing pg. 12
16	Flat Head Tamper Resistant Machine Screw	5054	304 Stainless Steel	10/32 x 1-1/2
17	Flat Head Machine Screw	5055	304 Stainless Steel	10/32 x 1-1/2
19	Hex Nut	5301	Zinc Plated	5/16-18
20	Framing Plate	3757	14 ga. ASTM A-653, CQ Grade 40 G-90 Galvanized Steel	See drawing pg. 11
21	1 3/4" Sq. Tube Mullion	6049	6063-T5 Aluminum	See drawing pg. 13 - length varies
22	Wide Door Extrusion Mullion	6078	6063-T5 Aluminum	See drawing pg. 13 - length varies
23	Sash Face	6061	6063-T5 Aluminum	See drawing pg. 13 - length varies
24	Snap-on Sash	6065	6063-T5 Aluminum	See drawing pg. 13- length varies
26	Base	6123	6063-T5 Aluminum	See drawing pg. 13 - length varies
28	Hex Bolt	5205	Grade 2 Carbon Steel, Zinc Plated	5/16-18 x 1"
29	Ball Bearing Sash Slide Rail	1917	Cold Roll Steel	dimensions 1 3/8"(h) x 32" (l) x 1/2" (d)
30	Weatherstripping	6034	0.270" x 0.320" Pile	n/a
32	Header for BP-7241E-IP & BP-7236E-IP	6170	6063-T5 Aluminum	See drawing pg. 13 - length varies
	Glazing Vinyl	6032	n/a	n/a
33	Silicone	2100	Structural Silicone	Dow Corning 995
34	Screw Applied Sash	6082	6063-T5 Aluminum	See drawing pg. 13 - length varies
35	Framing Plate	3668	14 ga. ASTM A-653, CQ Grade 40 G-90 Galvanized Steel	See drawing pg. 11
36	Wide Door Extrusion w/ Slot	6080	6063-T5 Aluminum	See drawing pg. 13 - length varies
39	Door Bracket	n/a	12 ga. ASTM A-653, CQ Grade 40,G-90 Galvanized Steel	See drawing pg. 11- size varies
42	Trim Head Hex Machine Screw	5008	Grade 2 Carbon Steel, Zinc Plated	10-32 x 3/8". For spacing information see sheet 8A of 15
44	Trim Head Hex Machine Screw	5005	Grade 2 Carbon Steel, Zinc Plated	10-32 x 3/4". For spacing information see sheet 8A of 15
45	Access Cover Bracket	3985	20 ga. ASTM A-653, CQ Grade 40,G-90 Galvanized Steel	See pg. 4, 6 & 8
46		2022	Grade 2 Carbon Steel, Zinc Plated	See drawing pg. 12
48	Hook Lock w/ Thumb Turn, Keeper and Face Plate	3588	16 ga. 304 Stainless Steel	See drawing pg. 12
49	Door Handle	n/a	0.07 Aluminum with Neoprene	See drawing pg. 13 - length varies
53	161 NA Perimeter Seal	n/a	High Density Polyethylene 34" (L)X3/8" (H)x1/2" (W)	See drawing pg. 12
54	Door Guide Block	5036	410 Series Stainless Steel	#8 x 1/2" (4) per side, fastening 53 to 21 & 22
55	Phil Pan Tek Screw	5052	304 Series Stainless Steel	(3) #10-32 x 1"
56	Phil Flat Undercut Screw	5402	Grade 2 Carbon Steel, Zinc Plated	5/16" diameter x 0.100" Thick
59	Flat Washer		Grade 2 Carbon Steel, Zinc Plated	5/16" diameter x 0.083" Thick
60	Lock Washer	5403 6017	Grade 2 Carbon Steel, Zinc Plated  Grade 2 Carbon Steel, Zinc Plated	#8 x 1/2". For spacing information see sheet 8A of 15
61	Tek Screw	6017	Glade 2 Calbon Steel, And Flated	

PRODUCT REVISED as complying with the Florida Isuding Code Acceptance NoZI-0205-08 Expiration Date 11/28/21

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ILECO INC.

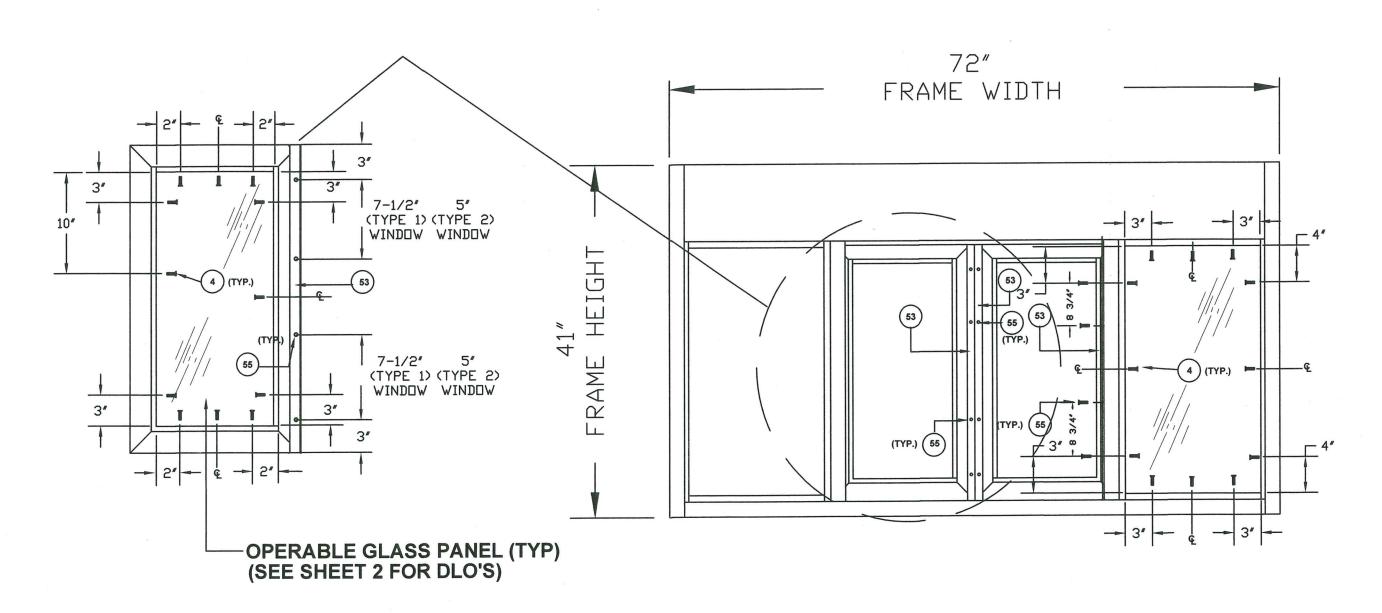
ALUMINUM COMMERCIAL PASS-THRU WINDOWS
LARGE MISSILE IMPACT RESISTANT DRAWN BY M.P 01/19/2021 QUIKSERV CORP. DATE 11441 BRITTMORE PARK DRIVE, HOUSTON, TEXAS 77041 21-023 PHONE: (713) 937-3437 FAX: (713) 937-9765 DRAWING No

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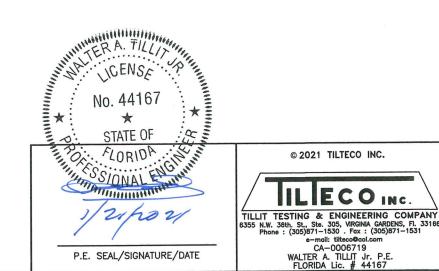
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**APPLICABLE TO THE FOLLOWING WINDOWS: BP-7241E-IP (TYPE 1 WINDOW) BP-7236E-IP (TYPE 2 WINDOW)** 

# SASH INSTALLATION DETAILS

N.T.S.



PRODUCT REVISED as complying with the Florie building Code Acceptance No 21-0205-03

MIAMI DADE COUNTY

FLORIDA BUILDING CODE (HIGH VELOCITY HURRICANE ZONE

DRAWN BY ALUMINUM COMMERCIAL PASS-THRU WINDOWS LARGE MISSILE IMPACT RESISTANT 01/19/2021 QUIKSERV CORP. DATE 11441 BRITTMORE PARK DRIVE, HOUSTON, TEXAS 77041 21-023

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DRAWING No SHEET 15 OF 15